Thursday, 10/19/2006 9:33:42 AM Date: Kim Johnston User: **Process Sheet** : DOOR SLUG Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 29067 : 10162 **Estimate Number** : D2587 : NIA **Part Number** P.O. Number S.O. No. : NIA : 10/19/2006 . D2587 REV A1 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : NIA Type : SMALL /MED FAB **Drawing Revision** : A1 First Issue : NIA : 28021 Material **Previous Run** : 10/30/2006 **Due Date** Qty: 60 Um: Each Written By Checked & Approved By Step 2 changed KJ/JLM Comment : Est D 04.05 Waterjet EC Est E 06.07.31 **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: M6061T6S040 6061-T6 .040 Sheet 1.0 Comment: Qty.: 0.0168 sf(s)/Unit Total: 1.0080 sf(s)6061T6 alum. sheet 0.040" thick Batch: MIDO742 2.0 WATER JET FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2587 Dwg Rev: A. SAD 06:10:21 Prog Rev:_ 2-Deburr if necessary 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE (B) Comment: INSPECT PARTS AS THEY COME OFF MACHINE QC8 4.0 Comment: SECOND CHECK HAND FINISHING1 HAND FINISHING RESOURCE #1 5.0 Comment: HAND FINISHING RESOURCE #1 X 0 Acid etch and Alodine as per QSI 005 4.1

Dart Ae	rospace	Ltd								
W/O:			WC	RK ORDER CHAN	IGES					
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						QA: N/	C Closed	i:	Date:	
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		Description of NC		Corrective Action S	ection B		Verific	ation	Approval	Approval
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	

Thursday, 10/19/2006 9:33:42 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: DOOR SLUG Customer: CU-DAR001 Dart Helicopters Services Job Number: 29067 Part Number: D2587 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT POWDER COAT/CHEMICAL CONVERSION QC3 6.0 Comment: INSPECT ALODINE PACKAGING 1 7.0 Comment: PACKAGING RESOURCE #1 Identify and Stock 5+51 Location:_ FINAL INSPECTION/W/O RELEASE QC21 8.0 Comment: FINAL INSPECTION/W/O RELEASE L 06-6025 Job Completion

Dart Aerospace Ltd

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W/O:			WC	ORK ORDER CHANG	ES	,			
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector

DART AEROSPACE LTD	Work Order:	29067
Description: Door Slug	Part Number:	D2587
Inspection Dwg: D2587 Rev: A1		Page 1 of 1

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		First Arti	cle _	_ Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	f Co	omments
1.500	+/-0.010	1.499	/		vern		
0.040	+/-0.010	0.038	/		Vern		
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Measured by:	TAY	Audited by:		<u>/</u>	Prototype /	Approval.	N/A
Date: 0		Date:	66.10	.)3		Date:	N/A
Rev Date	Change					Revised by	
A 04.08.12	New Issue		-			KJ/JLM	Approved

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W/O:		9)	WORK ORDER	CHANGES				
DATE	STEP	PR	OCEDURE CHANGE	В	/ Da	ate Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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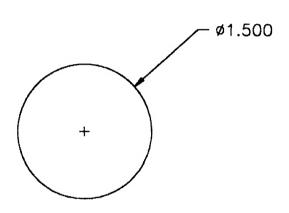
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		Description of NC		Corrective Action Section B		Verification	Annroval	Approval QC Inspector			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng				





DESIGN MIKE M	DRAWN BY B WILLIAMS	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT	
CHECKED	APPROVED M. M.	DRAWING NO. D2587	REV. A
DATE		TILE	SCALE
 96:07:11		DOOR SLUG	1:1
AL KIGH	03 00 16	ADD LOCK TO ADDIONAL	

RELEASED PROPERTY BUT



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

OR 6061-T6 (QQ-A-200/8 OR QQ-A-225/8) AI

MATERIAL: 5052-H32, 0.040 THICK FINISH: ACID ECTCH, ALODINE

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W/O:		-	W	ORK ORDER	CHANGE	S	· · · · · · · · · · · · · · · · · · ·	·		, <u></u>
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Part No: _	PAR #:	Fault Category:	NCR: Yes	No	DQA:	Date:	
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	<u> </u>	Description of NC		Corrective Action Section B		Verification Section C	Approval	Approval QC Inspector				
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